

HEAT TRANSFER IN ROCKET ENGINE COMBUSTION CHAMBERS AND NOZZLES

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Abstract

Complexities of liquid rocket engine heat transfer which involve the injector faceplate and regeneratively and film cooled walls are being investigated by computational analysis. A conjugate heat transfer analysis will be used to describe localized heating phenomena associated with particular injector configurations and coolant channels and film coolant dumps. These components are being analyzed, and the analyses verified with appropriate test data. Finally, the component analyses will be synthesized into an overall flowfield/heat transfer model. The FDNS code is being used to make the component analyses. Particular attention is being given to the representation of the thermodynamic properties of the fluid streams and to the method of combining the detailed models to represent overall heating. Unit flow models of specific coaxial injector elements have been developed and will be described.

Since test data from the NLS development program are not available, new validation heat transfer data has been sought. Suitable data was obtained from a Rocketdyne test program on a model hydrocarbon/oxygen engine. Simulations of this test data will be presented.

Recent interest in the hybrid motor have established the need for analyses of ablating solid fuels in the combustion chamber. Analysis of a simplified hybrid motor will also be presented.

Part-2

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OBJECTIVE

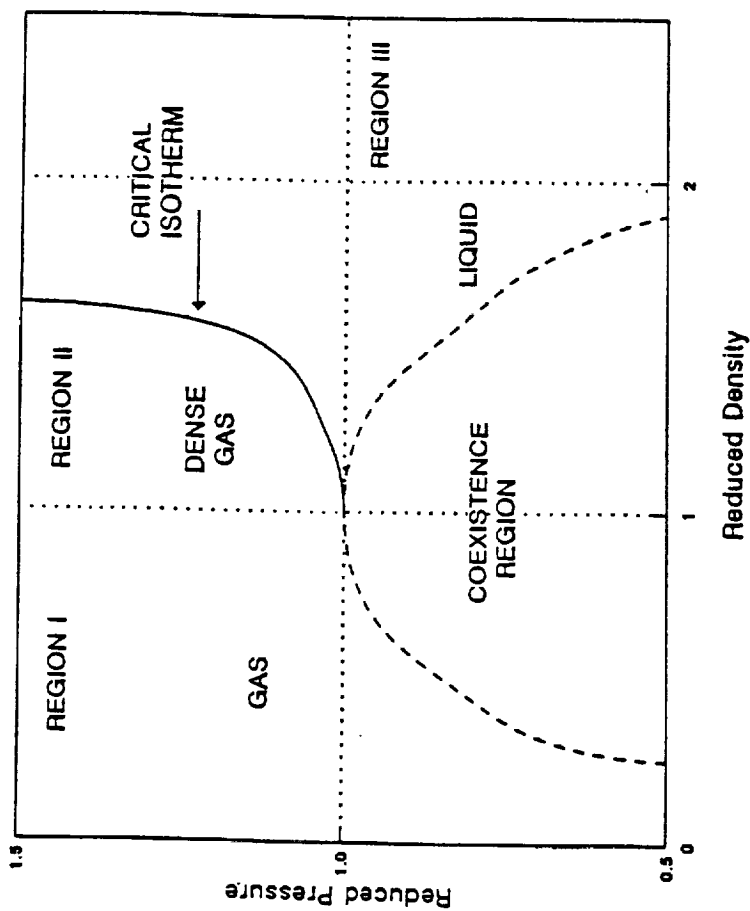
To develop and verify a conjugate heat transfer CFD model to describe regenerative cooling of the main combustion chamber and nozzle of a launch vehicle class liquid rocket engine.

APPROACH

To analyze and verify the critical subprocesses which occur in the combustion chamber and synthesize all such processes into an overall heat transfer design tool.

HEAT TRANSFER ANALYSIS OF INJECTOR ELEMENTS

- PROVIDE FLUID PROPERTIES OF FUEL AND OXIDIZER AT OUTLET OF MAIN INJECTOR AND BAFFLE ELEMENTS
- ANALYSIS OF INJECTORS FROM LOX DOME TO ELEMENT OUTLETS
- ELEMENT EXTERNAL ENVIRONMENTS OBTAINED FROM FLOW ANALYSES
 - HOT EXHAUST GAS REGION
 - REGION BETWEEN INJECTOR PLATES
- OXYGEN FROM DOME AND COOLANT HYDROGEN ABOVE CRITICAL
 - NOT IDEAL GAS
 - HMBS EQUATIONS INCORPORATED INTO FDNS CODE
- GRIDS
 - AXISYMMETRIC
 - MAIN INJECTOR - 10962 NODES
 - BAFFLE INJECTOR - 10404 NODES



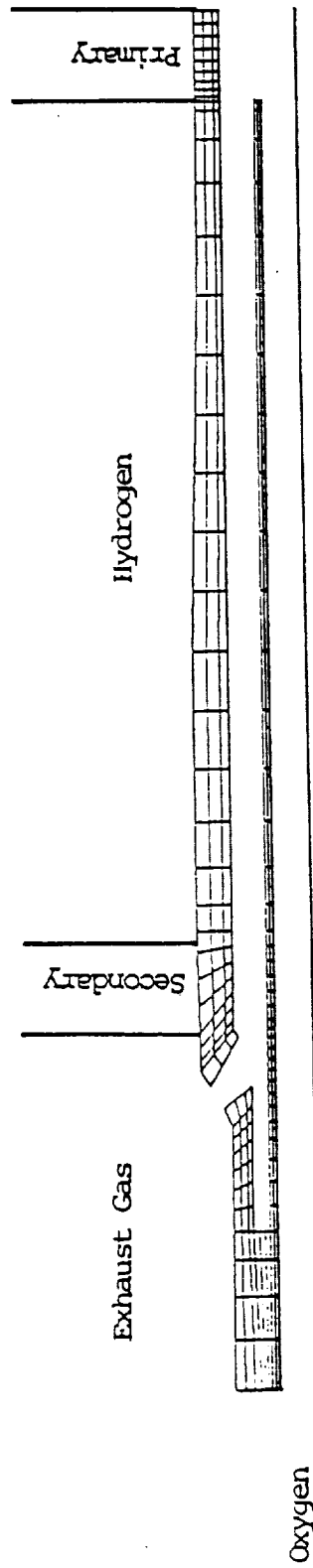
For each region

$$\frac{P}{P_{crit}} = \sum_{j=1}^A t^{j-2} \sum_{I=1}^6 B_{Ij} \rho^{I-2} + A(t)$$

$$\frac{H-H_o}{RT} = Z_c \int_a^b \left[\frac{P}{t} - \left(\frac{\delta P}{\delta t} \right)_\rho \right] \rho^{-2} d\rho + Z_c \frac{P}{\rho t} + C(t)$$

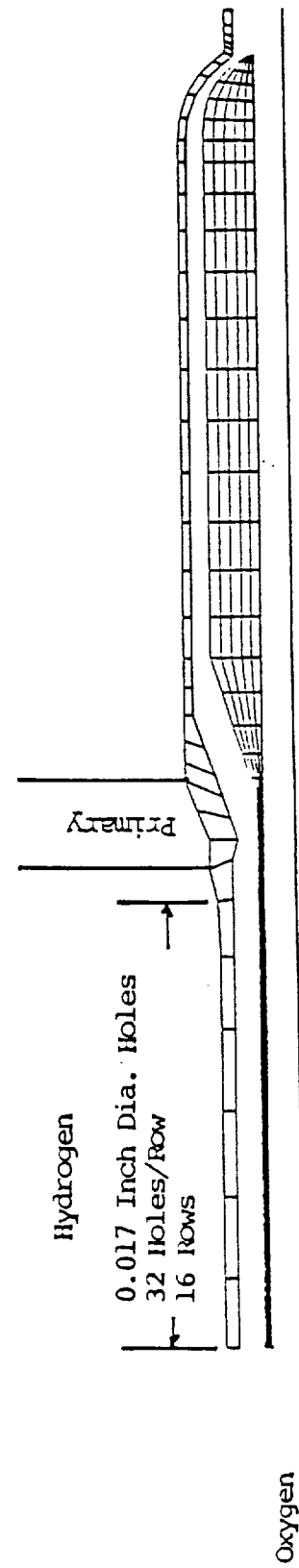
Also, P_v , ρ_l , H_o are functions of t and ρ_v is a function of t and P_v

MAIN INJECTOR ELEMENT (PARTIAL GRID)



Oxygen

BAFFLE ELEMENT (PARTIAL GRID)



Oxygen

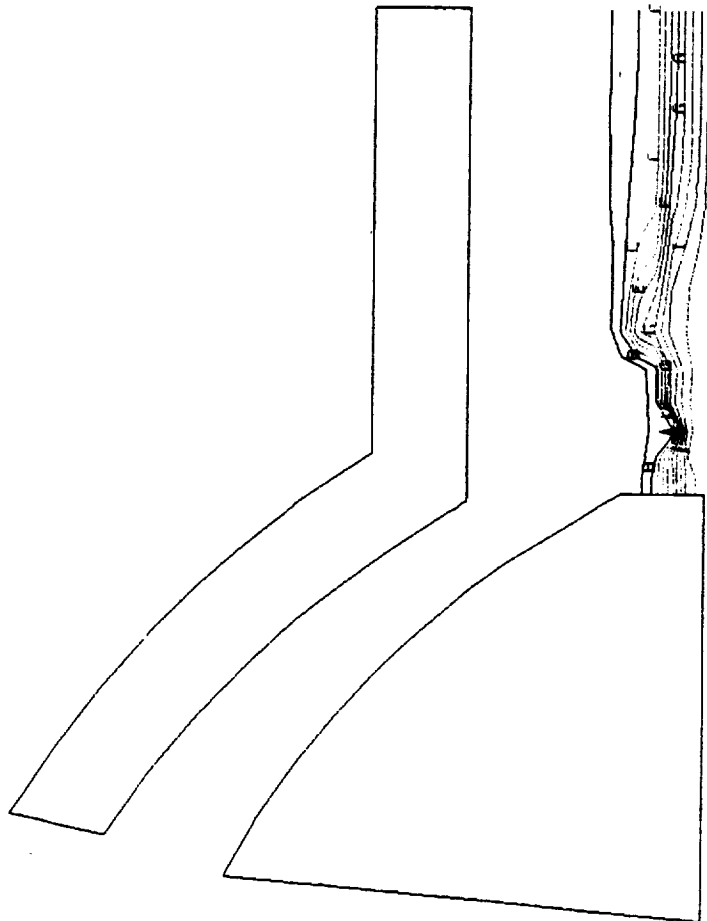
BOUNDARY CONDITIONS

- MASS FLOW RATE BALANCE FOR INLETS AND OUTLETS
- EXTERNAL SKIN TEMPERATURES COMPUTED EACH ITERATION USING QUASI-ONE DIMENSIONAL HEAT BALANCE BASED ON NUSSELT NUMBER FOR CROSSFLOW IN TUBE BANKS (HEAT AND MASS TRANSFER, WHITE, PP 353-355)
 - AVERAGED IN-LINE AND STAGGERED RESULTS
 - EXTERNAL FLUID TEMPERATURES OBTAINED FROM PREVIOUS ANALYSES BY SECA
- CONDUCTION IN WALLS CALCULATED BY FDNS

MODIFICATIONS TO FDNS

<u>PRESSURE-BASED VERSION</u>	<u>DENSITY-BASED VERSION</u>
• SOLVE MOMENTUM CONSERVATION FOR VELOCITIES	• SAME
• SOLVE ENERGY CONSERVATION FOR ENTHALPY	• SOLVE ENERGY CONSERVATION FOR TEMPERATURE
• SOLVE SPECIES CONTINUITY FOR SPECIES MASS FRACTIONS	• SOLVE SPECIES CONTINUITY FOR SPECIES DENSITIES
• SOLVE PRESSURE-CORRECTION EQUATION FOR PRESSURE	• DENSITY = SUM OF SPECIES DENSITIES
• USE HMBS MODEL TO OBTAIN DENSITY AND TEMPERATURE (ITERATIVE PROCEDURE HAS CONVERGENCE PROBLEMS IN 2D)	• USE HMBS MODEL TO OBTAIN PRESSURE AND ENTHALPY

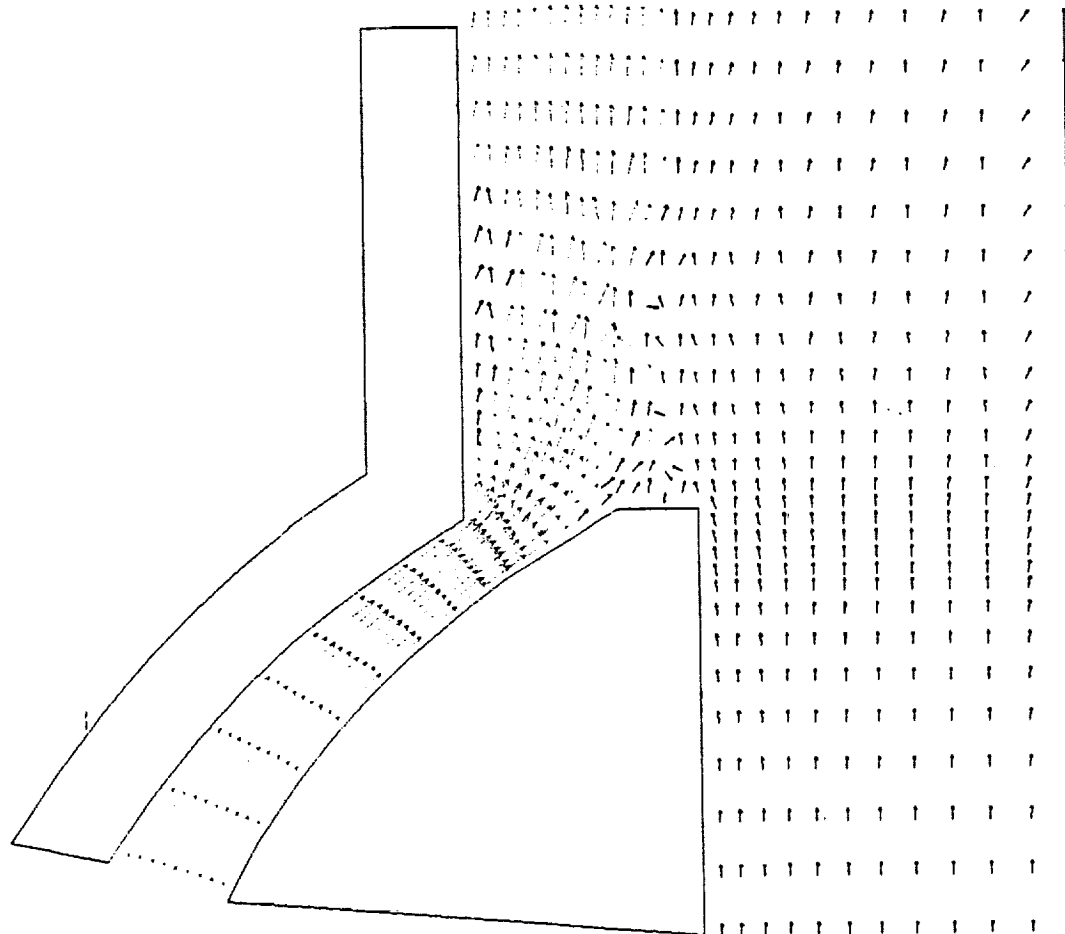
SPECIES 01
 MASS FRACT
 0 50000E-01 A
 0 15000E+00 B
 0 25000E+00 C
 0 35000E+00 D
 0 45000E+00 E
 0 55000E+00 F
 0 65000E+00 G
 0 75000E+00 H
 0 85000E+00 I
 0 95000E+00 J



OXYGEN MASS FRACTION IN BAFFLE ELEMENT EXIT

VEL VECTOR
(FPS)

0.0000E+00	A
0.1000E+03	B
0.2000E+03	C
0.3000E+03	D
0.4000E+03	E
0.5000E+03	F
0.6000E+03	G
0.7000E+03	H
0.8000E+03	I
0.9000E+03	J
0.1000E+04	K
0.1100E+04	L
0.1200E+04	M
0.1300E+04	N
0.1400E+04	O
0.1500E+04	P
0.1600E+04	Q
0.1700E+04	R
0.1800E+04	S
0.1900E+04	T
0.2000E+04	U
0.2100E+04	V
0.2200E+04	W
0.2300E+04	X
0.2400E+04	Y
0.2500E+04	Z

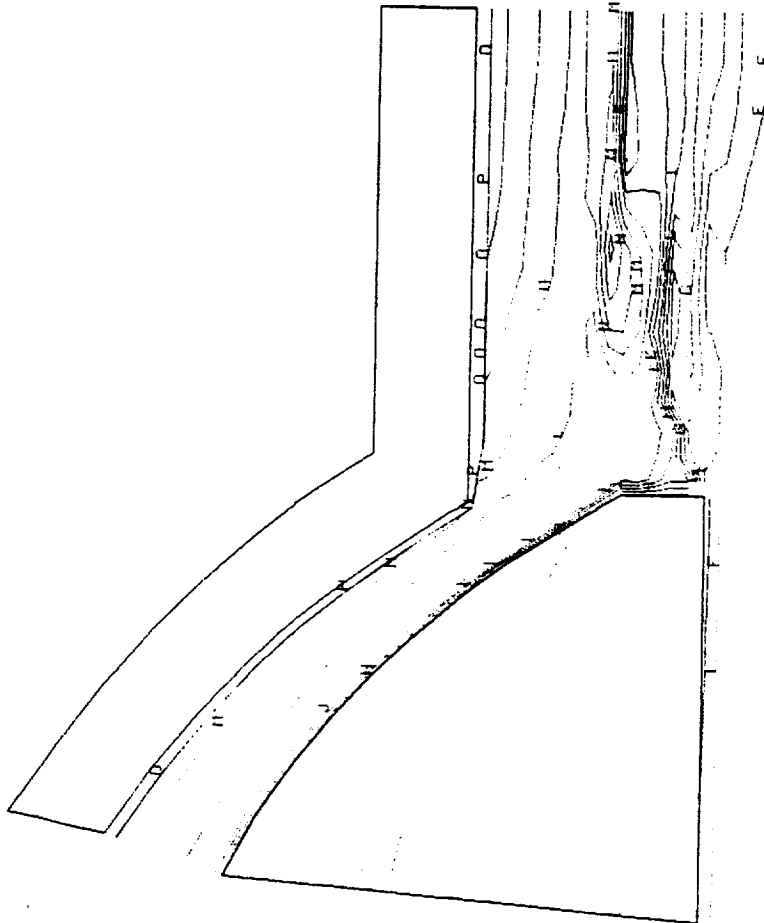


VELOCITY VECTORS IN BAFFLE ELEMENT EXIT

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TEMPERATURE
(DEG R)

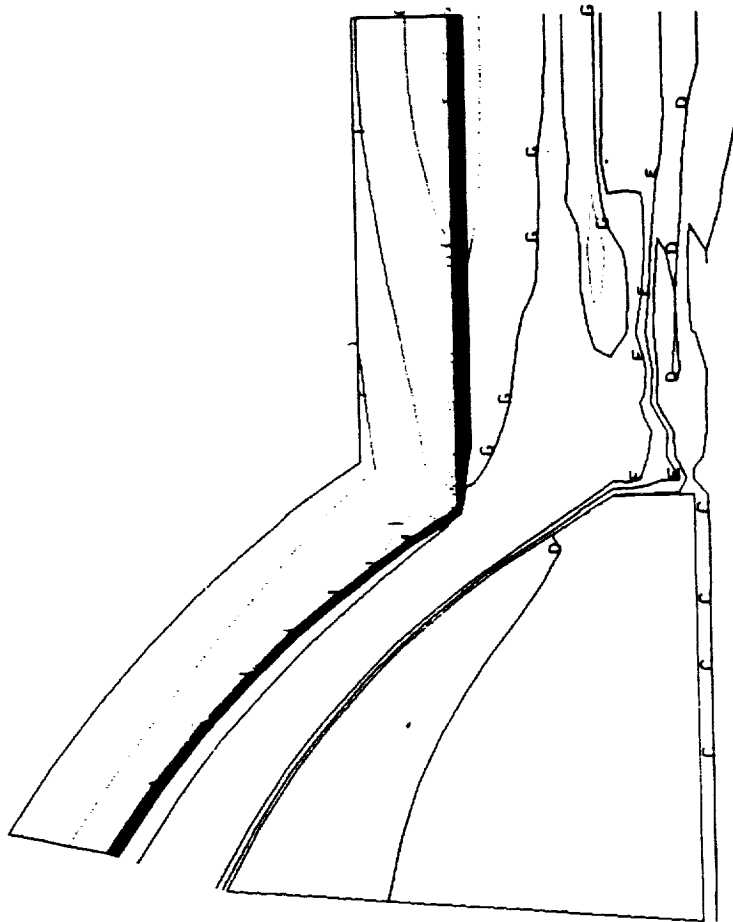
0.20000E+03	A
0.22500E+03	B
0.25000E+03	C
0.27500E+03	D
0.30000E+03	E
0.32500E+03	F
0.35000E+03	G
0.37500E+03	H
0.40000E+03	I
0.42500E+03	J
0.45000E+03	K
0.47500E+03	L
0.50000E+03	M
0.52500E+03	N
0.55000E+03	O
0.57500E+03	P
0.60000E+03	U



TEMPERATURE IN BAFFLE ELEMENT EXIT

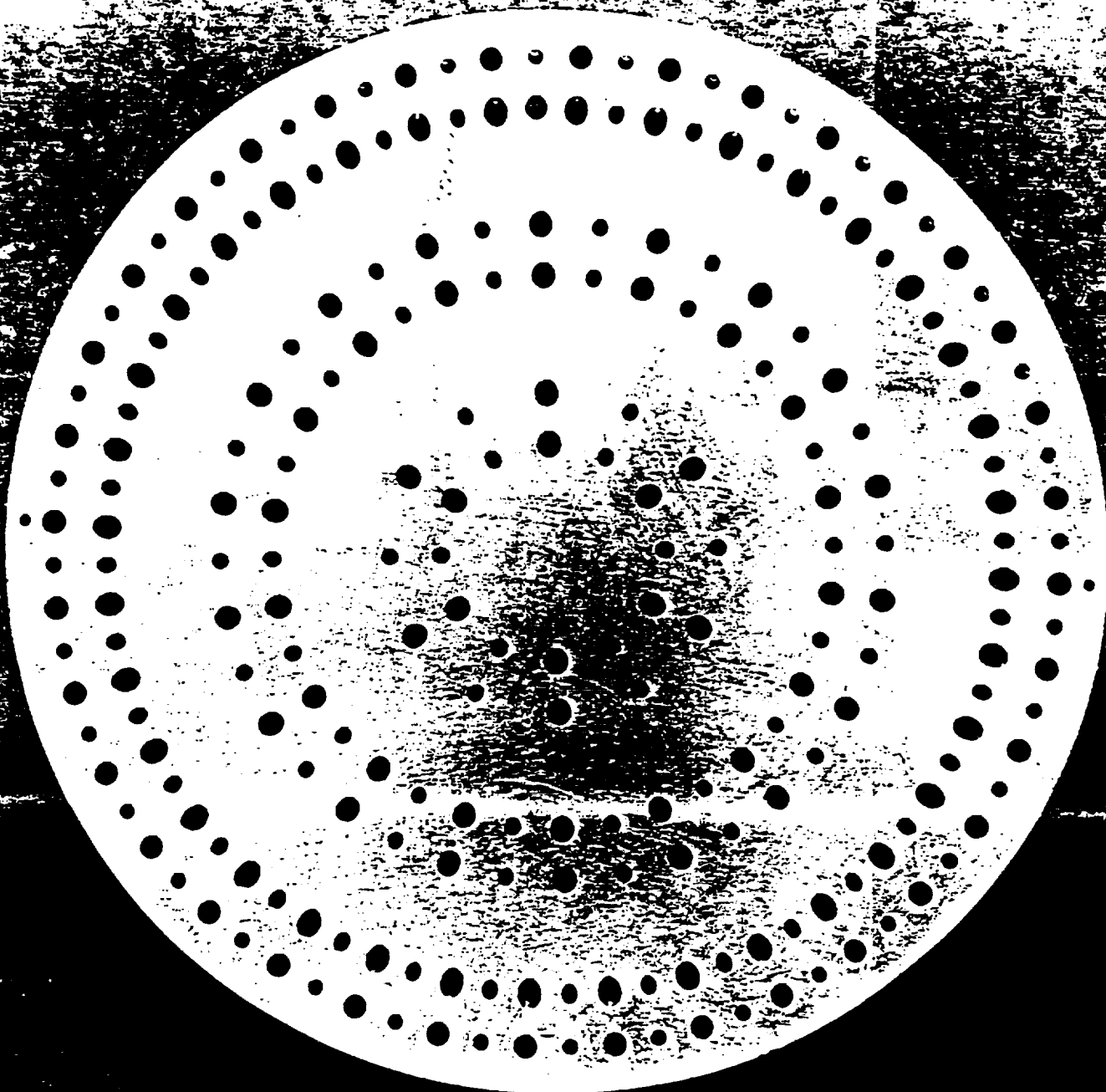
TEMPERATURE
(DEG R)

0.2000E+03	A
0.2500E+03	B
0.3000E+03	C
0.3500E+03	D
0.4000E+03	E
0.4500E+03	F
0.5000E+03	G
0.5500E+03	H
0.6000E+03	I
0.6500E+03	J
0.7000E+03	K
0.7500E+03	L
0.8000E+03	M
0.8500E+03	N
0.9000E+03	O
0.9500E+03	P
1.0000E+04	Q
1.0500E+04	R
1.1000E+04	S
1.1500E+04	T
1.2000E+04	U
1.2500E+04	V
1.3000E+04	W
1.3500E+04	X
1.4000E+04	Y
1.4500E+04	Z
1.5000E+04	AA
1.5500E+04	AB
1.6000E+04	AC
1.6500E+04	AD
1.7000E+04	AE



TEMPERATURE IN BAFFLE ELEMENT EXIT

ENTR 7575



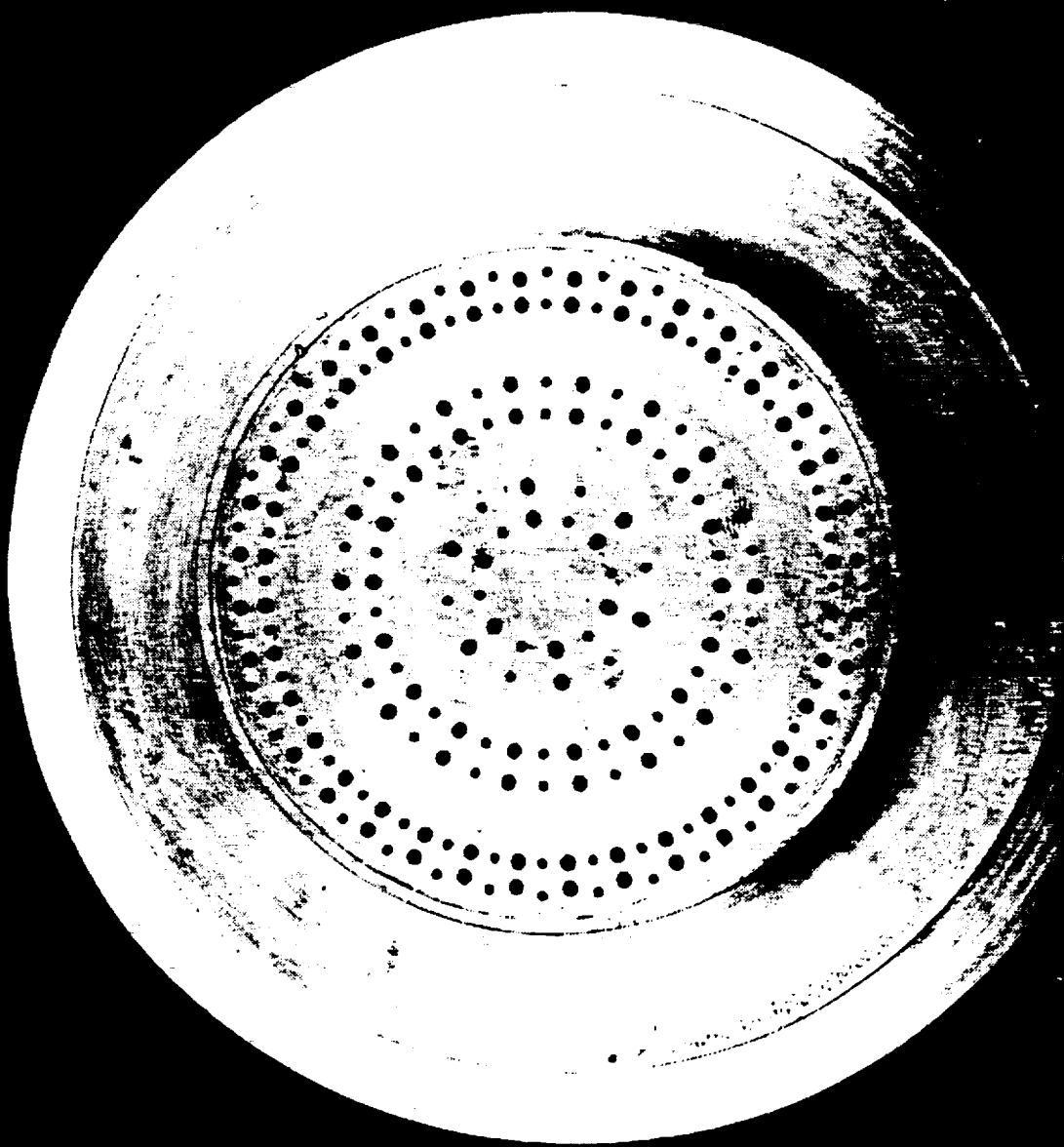
INCHES

2

3

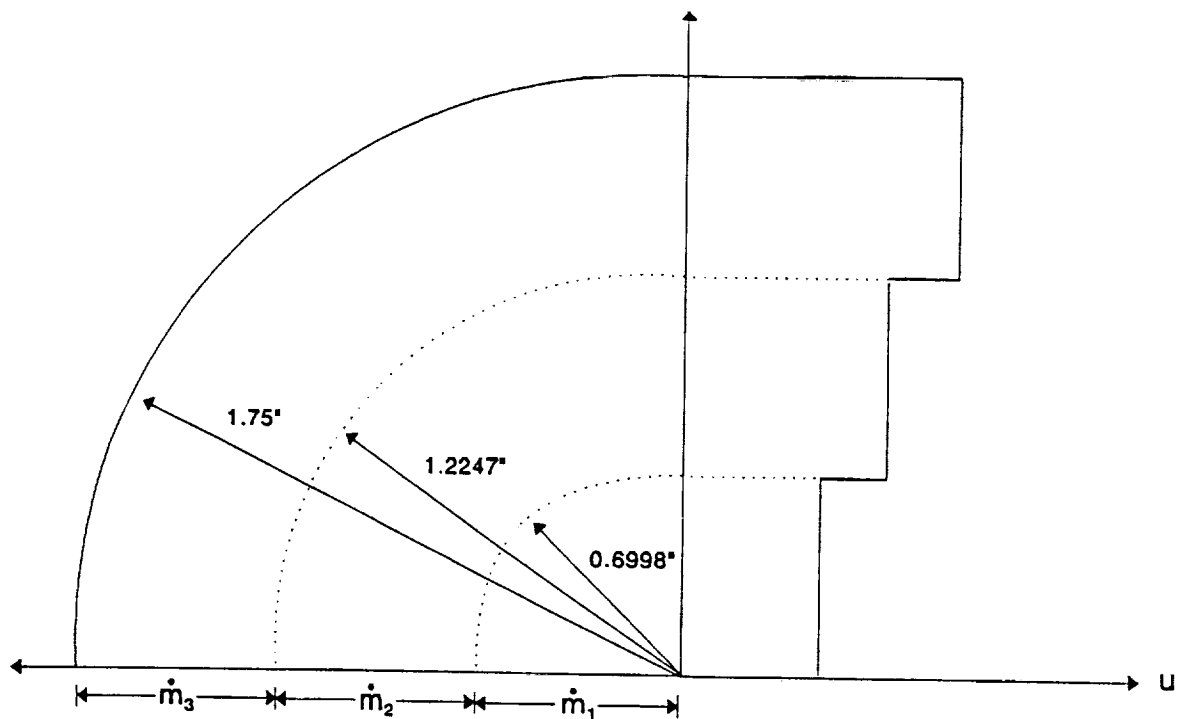
CENTIMETERS

5



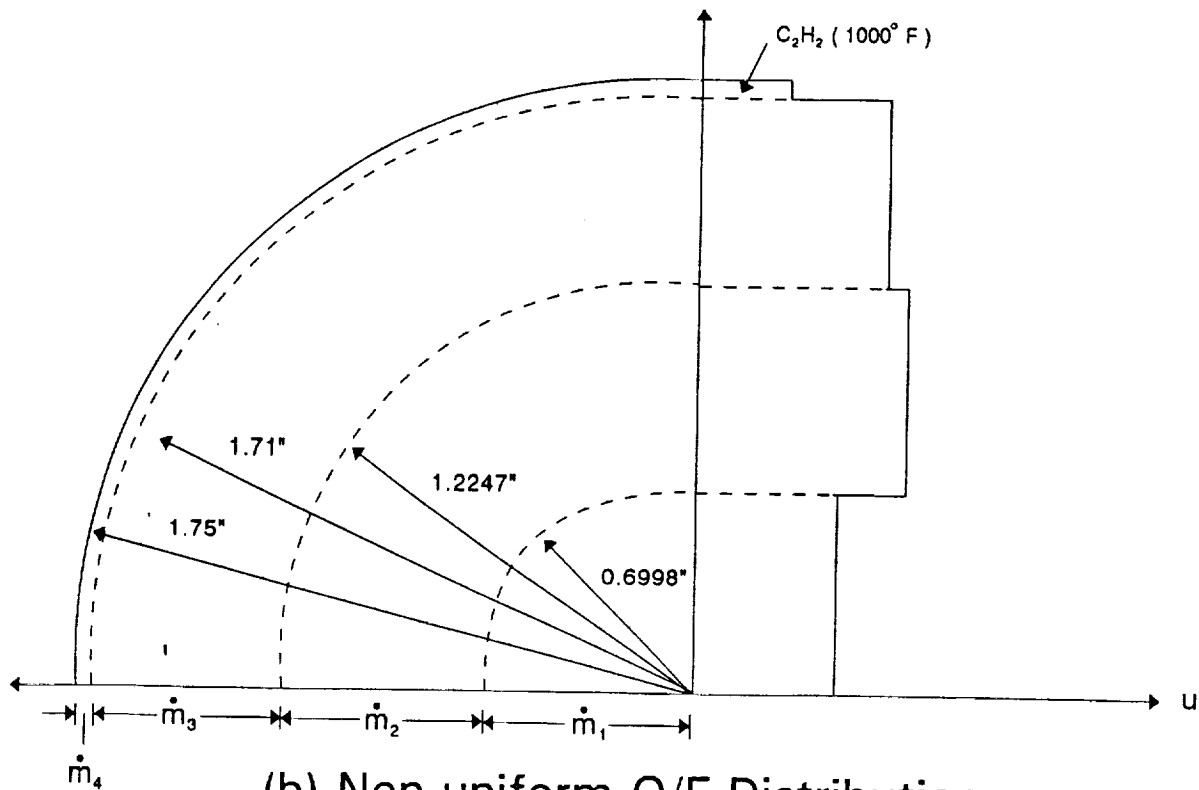
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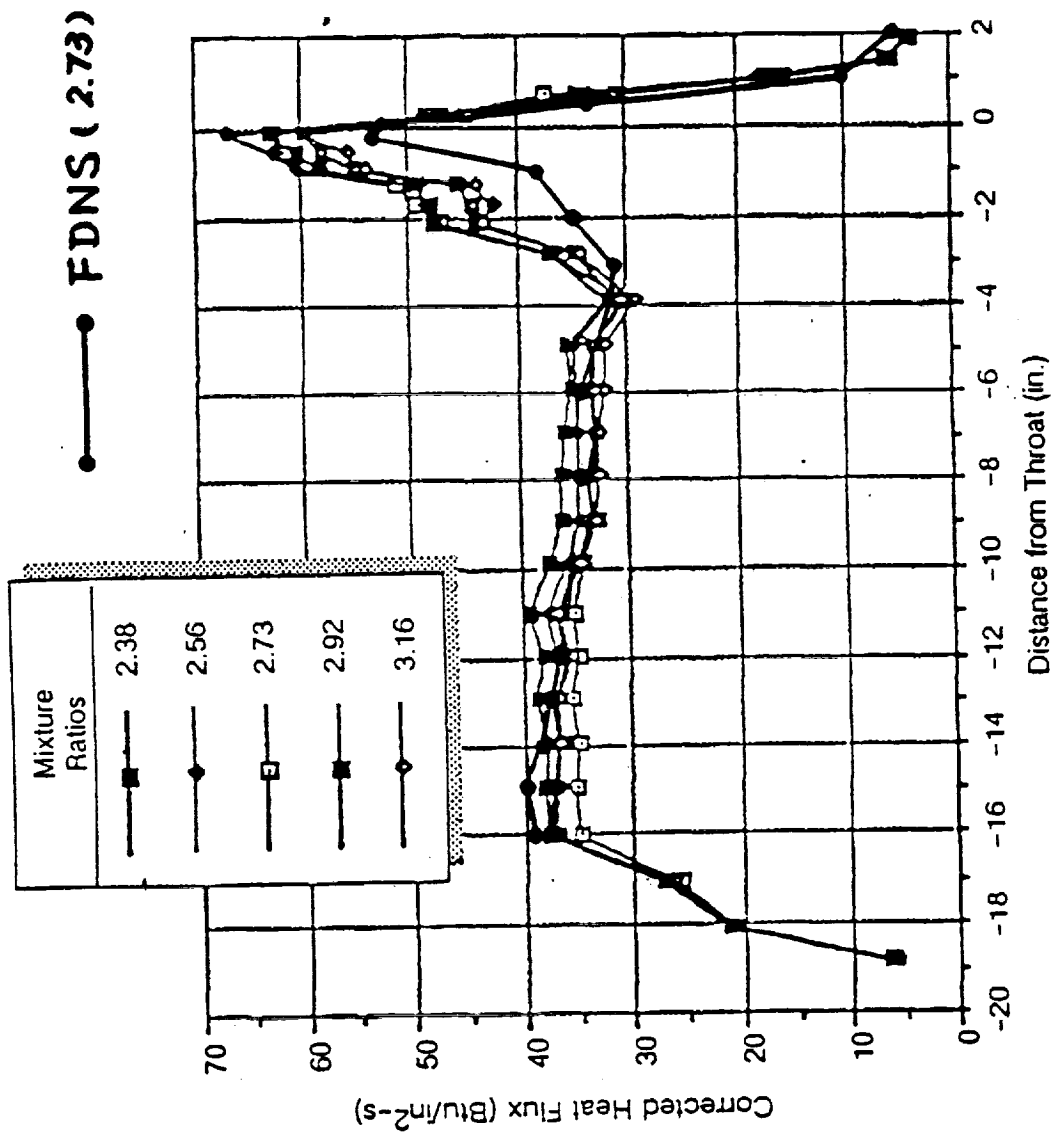
(a) Uniform O/F Distribution

($\dot{m}_1 = 4.45 \text{ lb/sec}$, $\dot{m}_2 = 13.35 \text{ lb/sec}$, $\dot{m}_3 = 26.7 \text{ lb/sec}$)



(b) Non-uniform O/F Distribution

($\dot{m}_1 = 4.45 \text{ lb/sec}$, $\dot{m}_2 = 13.35 \text{ lb/sec}$, $\dot{m}_3 = 23.13 \text{ lb/sec}$, $\dot{m}_4 = 3.57 \text{ lb/sec}$)



Heat Flux Distribution for the Original Configuration of Rocketdyne's
Circumferential Fan Injector

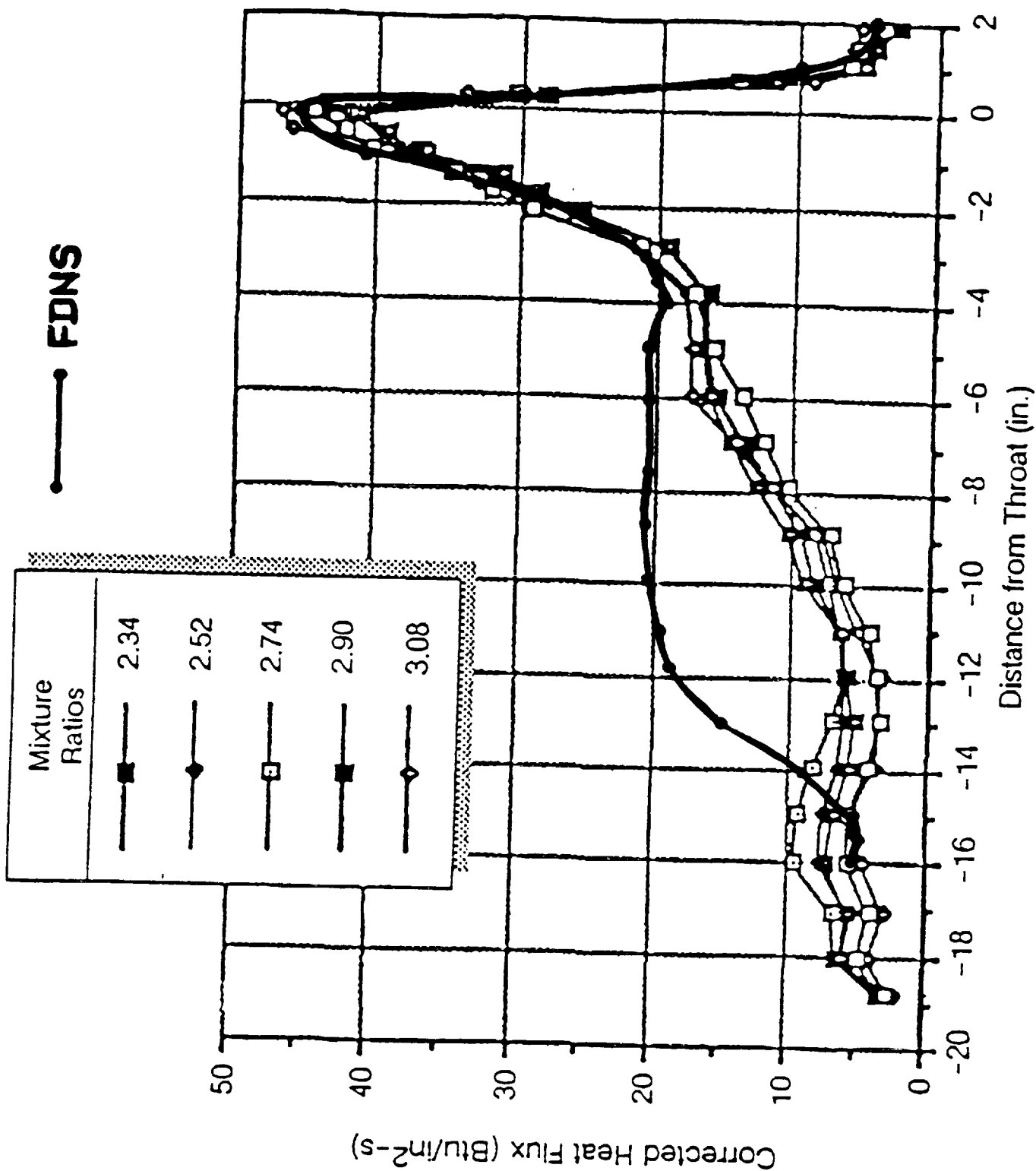


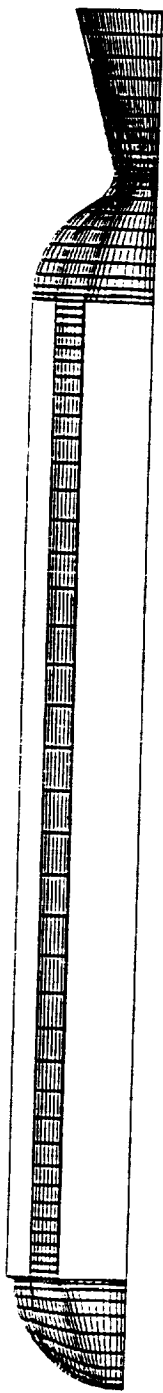
Table 1

**SUMMARY OF OXIDIZER AND FUEL INLET BOUNDARY CONDITIONS
FOR THE HYBRID ROCKET MOTOR NUMERICAL SIMULATION**

Oxidizer Mass flow Rate	620 lb/sec
Oxidizer Inlet Pressure	500 psi
Oxidizer Inlet Temperature	300 °K
Oxidizer Inlet Reynolds Number	$1.76 \times 10^7 \text{ ft}^{-1}$
Fuel Regression Rate	0.088 in/sec
Fuel Injection Density	1.7034 lb/ft ³
Fuel Injection Temperature	820 °K
Solid Fuel Density	57.553 lb/ft ³
Overall O/F Ratio	2

Mesh System for 2-D Axisymmetrical Hybrid Rocket Motor

XMIN -4 1B26E+01
 XMAX 4 1B97E+02
 YMIN -1 7166E+02
 YMAX 2 0B16E+02



Grid for the Axisymmetric Configuration

Temperature in the axisymmetric hybrid rocket motor (deg. K)

XMIN: -4.4826E+01

XMAX: 4.1097E+02

YMIN: -9.6724E+01

YMAX: 1.3322E+02

FMIN: 3.0000E+02

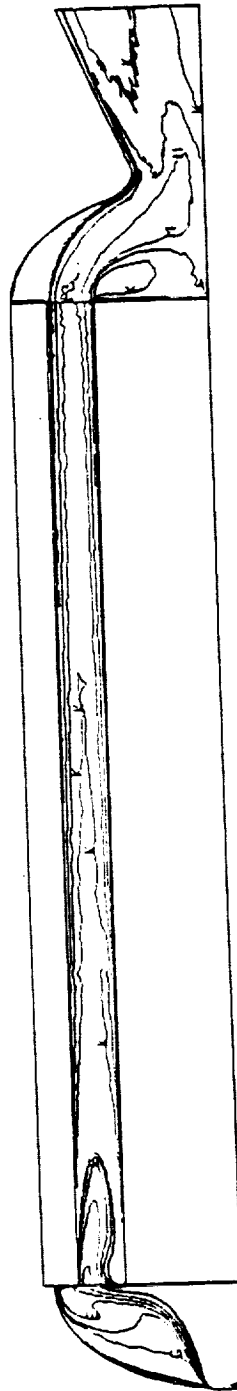
FMAX: 4.2259E+03

DELF: 3.0000E+02

CONTOUR LEVELS:

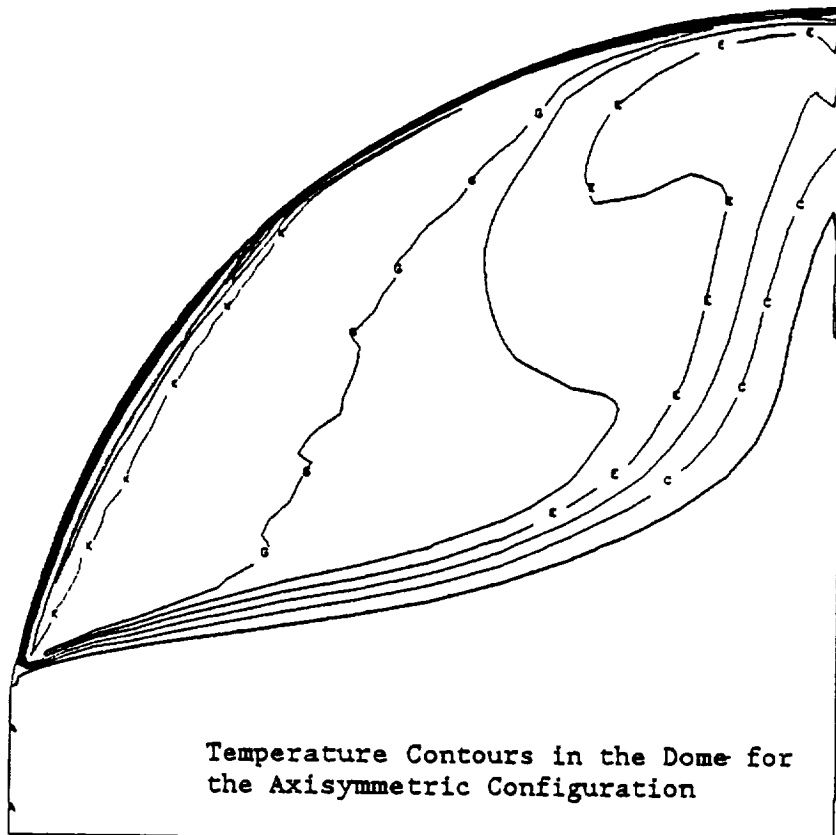
ID	VALUES
A	3.0000E+02
B	5.0000E+02
C	5.0000E+02
D	1.2000E+03
E	1.5000E+03
F	1.7999E+03
G	2.0999E+03

K	3.2999E+03
L	3.5999E+03
M	3.9000E+03
N	4.1999E+03



Axisymmetric Hybrid Configuration

Temperature in the head-end region (degree K)



XMIN -3.0722E+01
XMAX 4.7478E+00
YMIN -8.6249E-01
YMAX 3.5382E+01

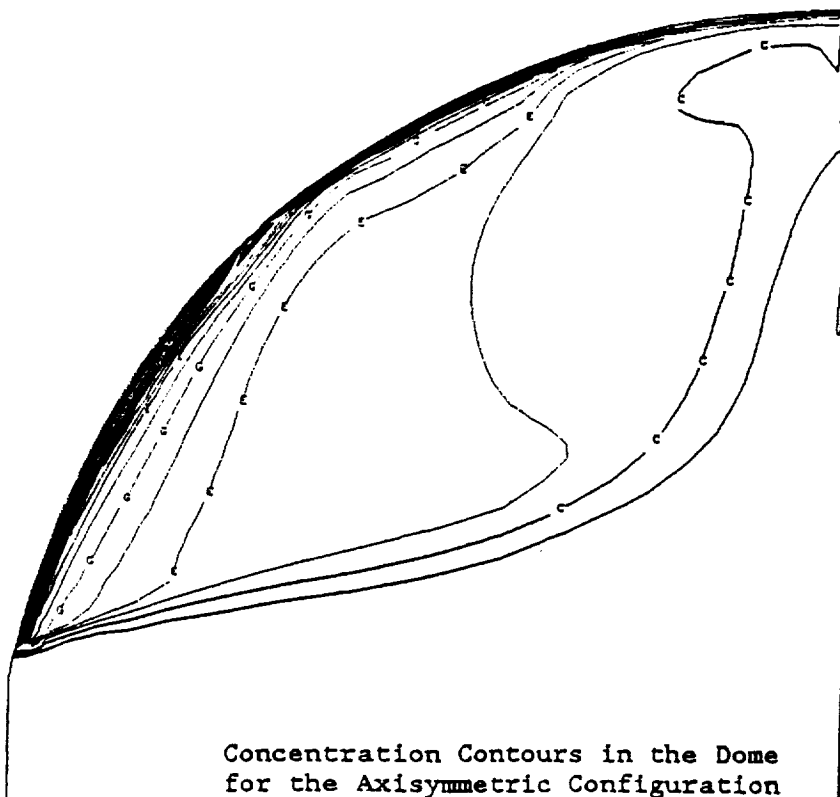
PHIN 3.0000E+02
PRAX 4.2239E+03
DELF 3.0000E+02

CONTOUR LEVELS:

ID	VALUES
A	3.0000E+02
B	8.0000E+02
C	8.0000E+02
D	1.2000E+03
E	1.3000E+03
F	1.7000E+03
G	2.0000E+03

K 3.2000E+03
L 3.3000E+03
M 3.3000E+03
N 4.1000E+03

H2O mass fraction in the head-end region



XMIN -3.0722E+01
XMAX 4.7478E+00
YMIN -8.6249E-01
YMAX 3.5382E+01

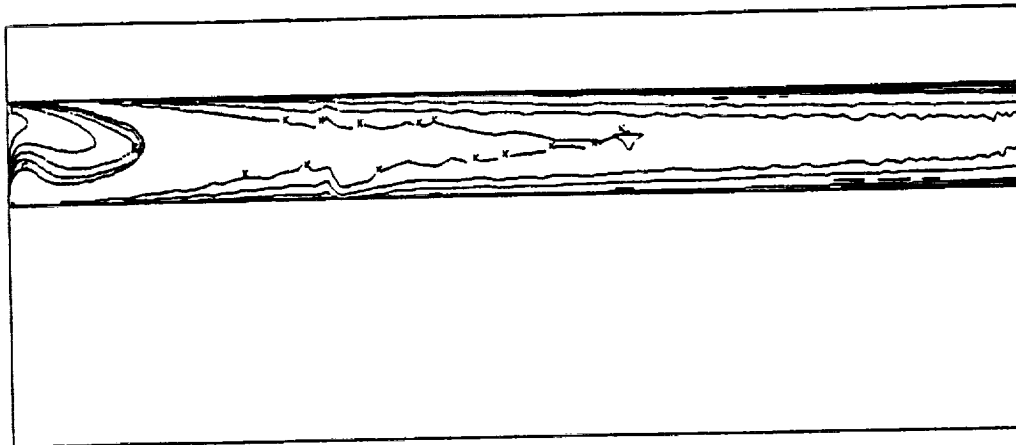
PHIN 4.0000E+00
PRAX 2.1017E+01
DELF 1.0000E+02

CONTOUR LEVELS:

ID	VALUES
A	0.0000E+00
B	1.0000E-02
C	1.0000E-02
D	2.0000E-02
E	3.0000E-02
F	4.0000E-02
G	5.0000E-02
H	7.0000E-02
I	7.0000E-02
J	9.0000E-02
K	9.0000E-02

P 1.4000E+01
Q 1.5000E+01
R 1.7000E+01
S 1.7000E+01
T 1.9000E+01
U 1.9000E+01
V 2.0000E+01

Temperature in the fuel port region (degree K)



XMIN -7 72+9E+00
XMAX 1 1671E+02
YMIN -2 007+E+01
YMAX 5 657+E+01

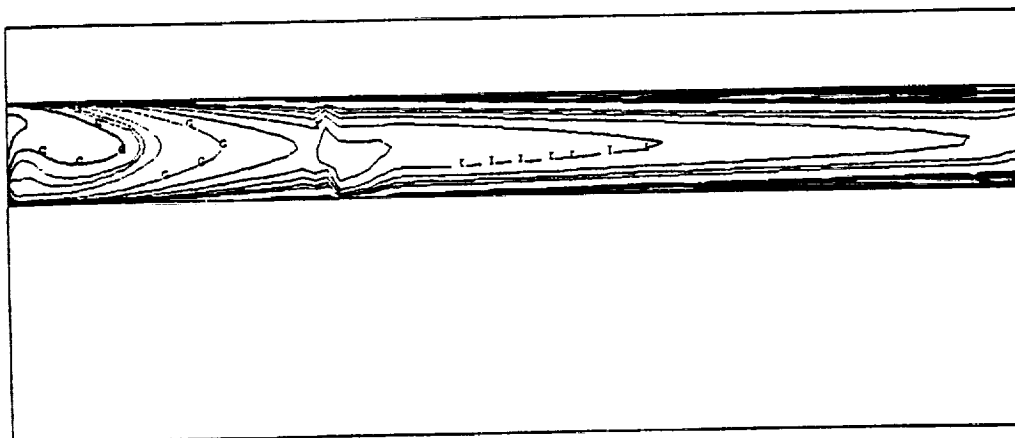
PHIN 7 100+E+02
PRAX 4 2182E+03
DELF 1 0000E+02

CONTOUR LEVELS:
ID VALUES
A 0.0000E+02
B 0.0000E+02
C 0.0000E+02
D 1.2000E+03
E 1.5000E+03
F 1.7500E+03
G 2.0000E+03

K 3 2555E+03
L 3 3555E+03
M 3 3000E+03
N 4 1555E+03

Temperature Contours in the Port for the Axisymmetric Configuration

H2O mass fraction in the fuel port region



XMIN -7 72+9E+00
XMAX 1 1671E+02
YMIN -2 007+E+01
YMAX 5 657+E+01

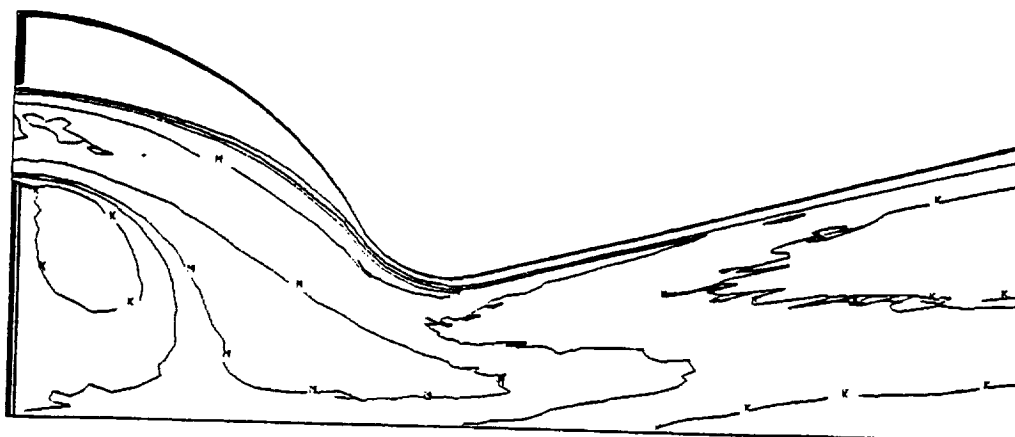
PHIN 0 0000E+00
PRAX 2 2200E+01
DELF 1 0000E+02

CONTOUR LEVELS:
ID VALUES
A 0.0000E+00
B 1.0000E-02
C 1.0000E-02
D 2.0000E-02
E 3.0000E-02
F 4.0000E-02
G 5.0000E-02
H 7.0000E-02
I 7.0000E-02
J 9.0000E-02
K 9.9999E-02

Q 1 5555E+01
R 1 7000E+01
S 1 7000E+01
T 1 9000E+01
U 1 9999E+01
V 2 0000E+01
W 2 2000E+01

Concentration Contours in the Port for the Axisymmetric Configuration

Temperature in the nozzle region (degree K)



XMIN 3.0872E+02
XMAX 4.0239E+02
YMIN -2.1814E+01
YMAX 5.0114E+01

PHIN 8.1999E-02
PHAX 4.1984E+03
DELF 3.0000E-02

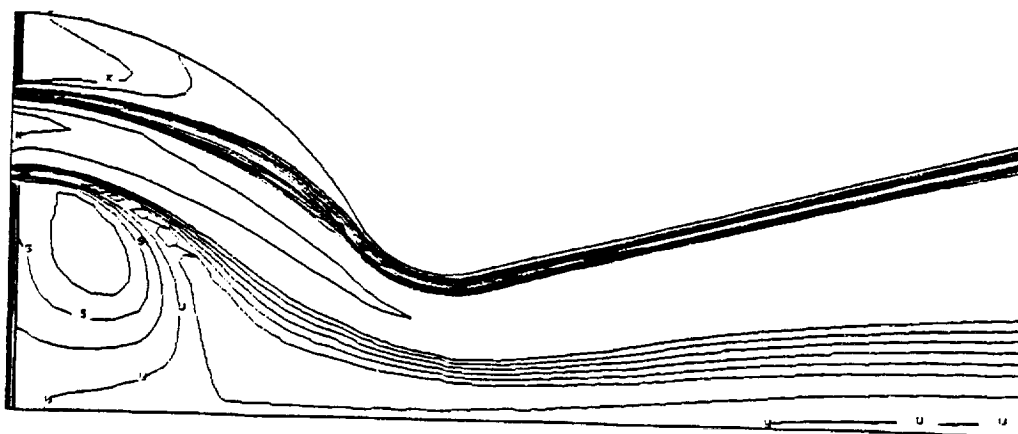
CONTOUR LEVELS:

ID	VALUES
A	3.0000E-02
B	8.0000E-02
C	9.0000E-02
D	1.2000E-02
E	1.5000E-02
F	1.7999E-03
G	2.0999E-03

K	3.2999E-03
L	3.5999E-03
M	3.9000E-03
N	4.1999E-03

Temperature Contours in the Nozzle for the Axisymmetric Configuration

H2O mass fraction in the nozzle region



XMIN 3.0872E+02
XMAX 4.0239E+02
YMIN -2.1814E+01
YMAX 5.0114E+01

PHIN 4.0000E-00
PHAX 2.2170E-01
DELF 1.0000E-02

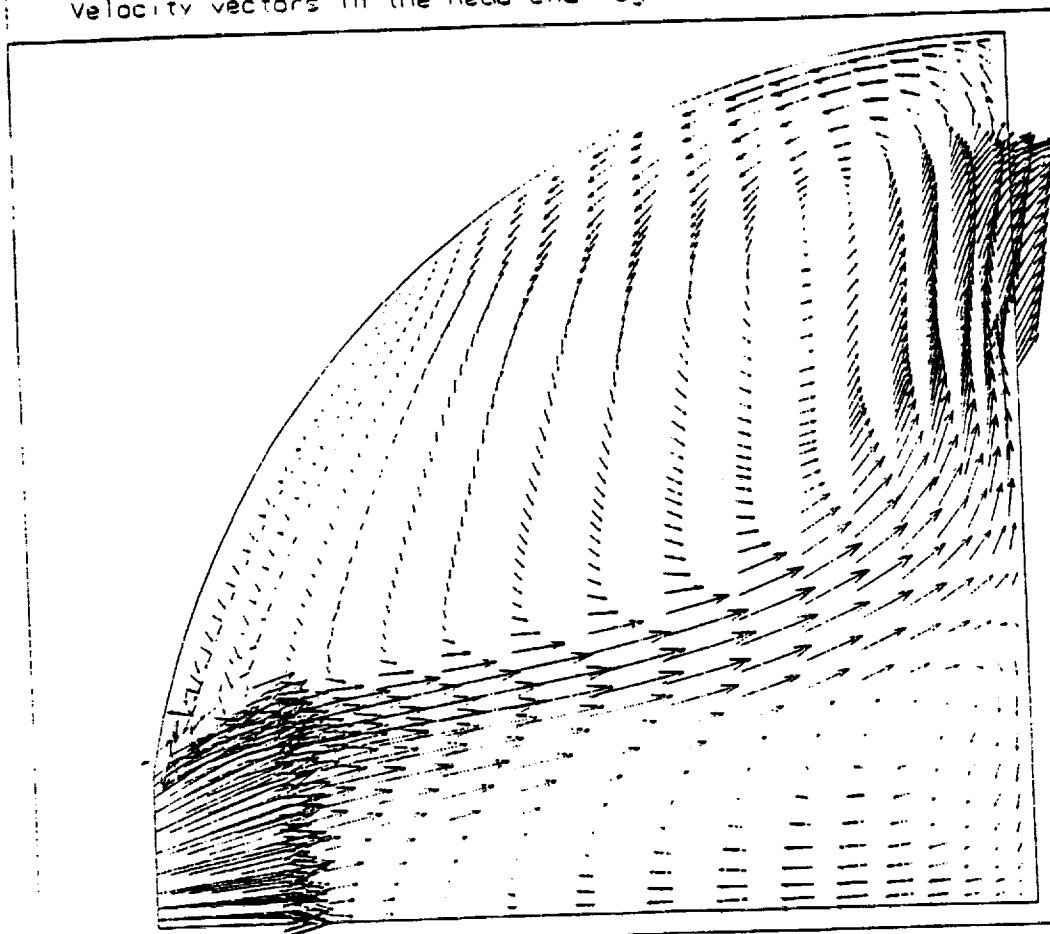
CONTOUR LEVELS

ID	VALUES
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B	1.0000E-02
C	1.9099E-02
D	2.9999E-02
E	3.9999E-02
F	4.9999E-02
G	5.9999E-02
H	7.0000E-02
I	7.9999E-02
J	9.0000E-02
K	9.9999E-02

Q	1.9999E-01
R	1.7000E-01
S	1.7999E-01
T	1.9000E-01
U	1.9999E-01
V	2.9999E-01
W	2.2000E-01

Concentration Contours in the Nozzle for the Axisymmetric Configuration

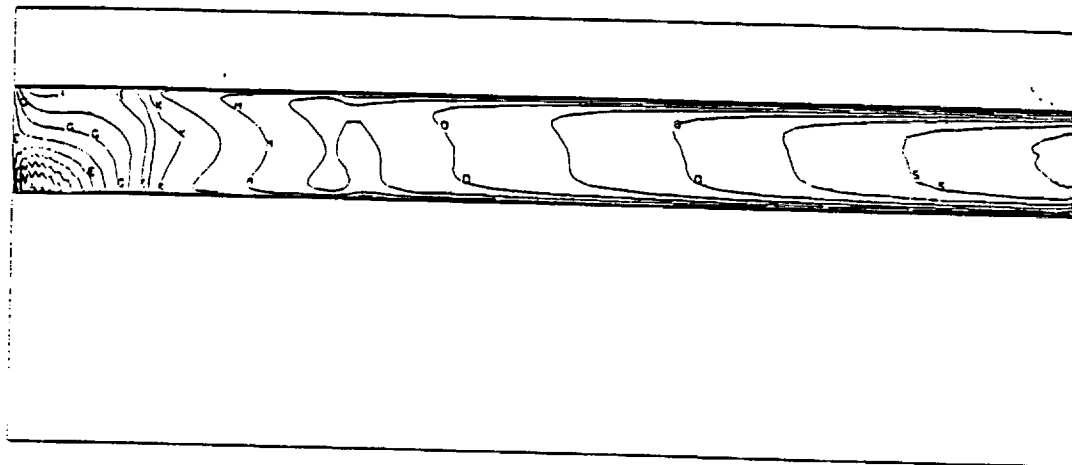
Velocity vectors in the head-end region



XMIN -3.8722E-01
XMAX 4.7478E-00
YMIN -8.8249E-01
YMAX 3.9362E-01

Velocity Vectors in the Heat - End of the Axisymmetric Configuration

Axial velocity contours in the fuel port



XMIN -7 7249E-00
 XMAX 3 1672E-02
 YMIN -2 9074E-01
 YMAX 5 5574E-01
 ZMIN -1 9101E-01
 ZMAX 1 9237E-02
 DELT 9 9355E-00

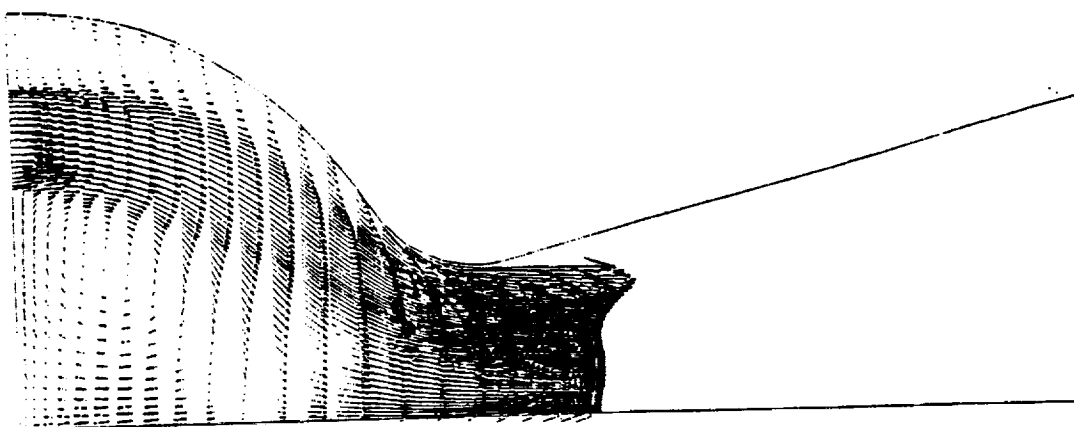
CONTOUR LEVELS

ID	VALUES
A	-1 5565E-01
B	-6 5263E-00
C	3 3131E-00
D	1 3252E-01
E	2 3192E-01
F	3 3131E-01
G	4 3071E-01
H	5 3010E-01
I	6 2950E-01
J	7 2889E-01
K	8 2829E-01
L	9 2768E-01
M	1 2707E-01
N	2 2646E-01
O	3 2585E-01
P	4 2524E-01
Q	5 2463E-01
R	6 2402E-01
S	7 2341E-01
T	8 2280E-01
U	9 2219E-01

Axial Velocity Contours in the Port of the Axisymmetric Configuration

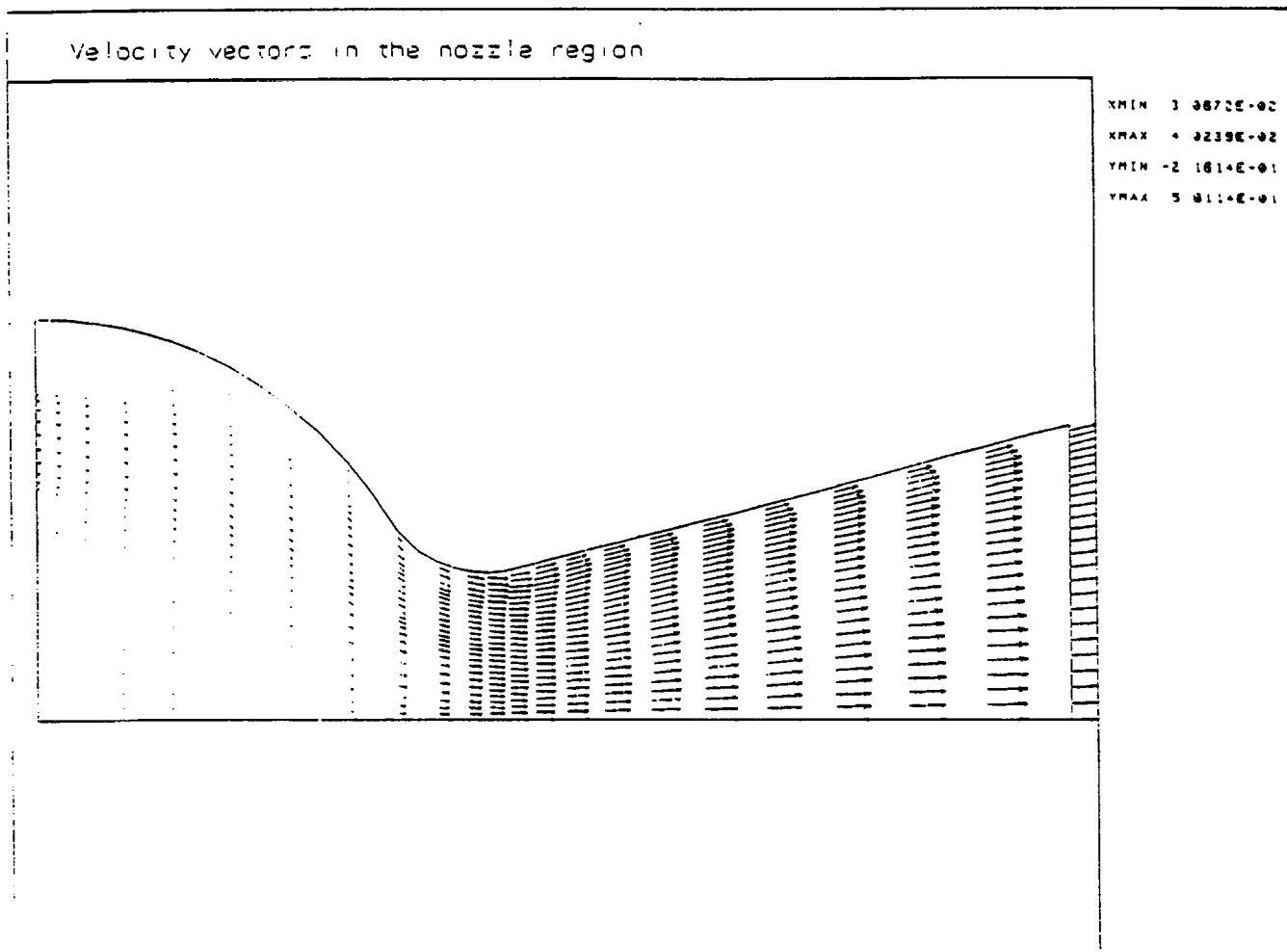
Velocity vectors in the nozzle region

XMIN 3.3672E-02
XMAX 4.0239E-02
YMIN -2.1814E-01
YMAX 5.8114E-01



Velocity Vectors in the Aft-End of the Axisymmetric Configuration

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Velocity Vectors in the Nozzle of the Axisymmetric Configuration

CONCLUSIONS

- Conjugate heat transfer of single injector elements is efficiently treated with the density based version of the FDNS code for any fluid state.
- Heat transfer to combustion chamber walls is accurately simulated with the FDNS code.
- The head-end, port, and aft sections of a hybrid motor are well simulated with respect to finite-rate combustion and turbulent mixing processes.